Safety Data Sheet



Safety Data Sheet according to regulation (EC) N°1907/2006, 1272/2008(CLP) & 453/2010Date Revised: 17/07/2023Product: PHENOLIC BONDDISC

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/ MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1	Product Identifier Product name REACH notes	: PHENOLIC BONDDISC : Mixture- Substances contained in this product that are not classified as hazardous have been/will be registered for REACH at the appropriate time.
1.2	Relevant identified uses Identified use Uses advised against	of the mixture and uses advised against. : Thermoset compression mouldings : No other uses
1.3	Details of the supplier of Company identification	f the safety data sheet Moulding Compounds Ltd West Side Industrial Estate Jackson Street St. Helens Merseyside WA9 3AT United Kingdom
	Telephone Fax Email	+44(0)1744 730334 +44(0)1744 451661 info@mouldingcompounds.co.uk
1.4	Emergency telephone number	+44(0)1744 730334 (GMT, English spoken, Mon-Friday; 08.30-16.30)

SECTION 2: HAZARDS IDENTIFICATION*

2.1 Classification of the mixture: calculation method

- 2.1.1 Regulation (EC) No. 1272/2008(CLP) Physical/Chemical NOT CLASSIFIED Human health NOT CLASSIFIED Environmental NOT CLASSIFIED
- 2.2 Label elements According to Regulation (EC) No. 1272/2008(CLP)

Hazard pictogram(s) GHS

NO PICTOGRAM REQUIRED

Safety Data Sheet acc Date Revised Product	ording to regulation (EC) N°1907/2006, 1272/2008(CLP) & 453/20 : 17/07/2023 Revision : 5 : PHENOLIC BONDDISC	10
SIGNAL WORD(S)	NOT CLASSIFIED	
HAZARD STATEMENT(S)	None required	
PRECAUTIONARY STATEMENT(S)	None required	

2.3	Other Hazards	As a result of the high temperatures required for the processing of this product, small amounts of formaldehyde may be evolved.
2.4	Additional information	PBT: This mixture contains no substances considered as PBT vPvB: This mixture contains no substances considered as vPvB For full text of H/P phrases see section 16 if not written out in full above.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS*

- **3.1** Substances (This product is a mixture according to EU legislation)
- 3.2 Mixture of organic resins and organic/inorganic powders

Hazardous ingredient	% w/w	CAS Nº	EC Nº	REACH Nº	CPL EC 1272/2008
None					

3.3 Additional information

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For full text of H/P phrases see section 16 if not written out in full above.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures

General advice	Immediately remove contaminated clothing, take care not to contaminate unaffected areas. Dust is associated with this product.
Inhalation	No emergency care anticipated, other than removal from exposure.
Eyes	Rinse immediately with running water for at least 15 minutes holding the eyelid open; consult an eye specialist if irritation persists.
Skin	Wash thoroughly with water and soap. If skin irritation or rash occurs get medical attention
Ingestion	Immediately rinse the mouth with water and drink plenty of water. Obtain medical attention immediately, show this safety data sheet.

4.2 Most important symptoms and effects, both acute and delayed

SymptomsEye contact- May cause temporary eye irritation due to mechanical action.RisksNo information available

4.3 Indication of any immediate medical attention and special treatment needed

Treatment Treat according to symptoms (decontamination, vital functions), no known specific antidote.

SECTION 5: FIRE FIGHTING MEASURES

5.1 Extinguishing media:

Suitable: CO2 or dry chemical spray, water spray may help to reduce the temperature and extinguish flames.

Unsuitable: High pressure water jet

5.2 Special hazards arising from the mixture

Thermal decomposition or burning may release toxic oxides of nitrogen carbon and formaldehyde gases.

5.3 Advice for fire fighters

Use full protective clothing and self-contained breathing apparatus.

Further information: The degree of risk is governed by the burning substance and the fire conditions. The possibility of dust explosions is a hazard common to the handling of most materials which create dust. Generally coarser powders above 75 microns are difficult to ignite, the greater hazard is with fine particles and care must be taken to ensure that the creation of a dust cloud is avoided. Contaminated extinguishing media must be disposed of in accordance with official regulation.

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1 Personal Precautions, protective equipment and emergency procedures Use personal protective clothing.

6.2 **Environmental Precautions**

Prevent contamination of soil, drains and surface waters. Do not discharge contaminated water/ fire-fighting water into drains/ surface water/ groundwater.

6.3 Methods and material for containment and cleaning up

Damp with water to prevent dust cloud. Collect spillage by sweeping up or industrial vacuum cleaner. keep in suitable closed container for disposal

6.4 Reference to other sections

For personal protection see section 8 and disposal section 13

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling

Advice on safe handling	Avoid the formation and deposition of dust. Ensure thorough
	ventilation of stores and work areas. For PPE see section 8.
	Wash contaminated clothing before reuse
Advice on protection	Normal measures for preventive fire protection
against fire and explosion	Take precautionary measures against static discharge

7.2 Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. The granules should be stored under cover, in a well ventilated, cool, dry place and away from direct sunlight or heat.

Protect from temperatures below: Not applicable

Protect from temperatures above: 35 °C

Suitable storage materials: Original containers.

Higher temperatures and humidity will reduce the shelf life of the product and may cause the granules to form lumps. Under normal conditions (21°C) a shelf life of 12 months or more is possible.

7.3 Specific end use(s) As per section 1.2

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

8.1.1 Occupational Exposure Limits: OEL (Occupational Exposure Standard OES)

Dust	TWA STEL	mg/m ³ 10 4	ppm inhalable respirable	Note (EH40 UK) OES 8 hr (EH40 UK)
Formaldehyde (Generated during high temperature processing)	TWA STEL	2.5 2.5	2 2	(EH40 UK) (EH40 UK)
······p ······························	TWA STEL			(EH40 UK) (EH40 UK)

8.1.2 Biological limit value Not available

8.1.3 PNECs and DNELs Not available

8.2 Exposure Controls

8.2.1 Appropriate engineering controls: Effective exhaust ventilation system

8.2.2 Personal Protective Equipment:

Eye/face Protection	Tightly fitting safety goggles (e.g., EN166)
Skin Protection/ Hand	Gloves: Chemical resistant gloves (e.g., EN374) Butyl rubber: 0.7 mm coating thickness. Nitrile rubber: 0.4 mm coating thickness. Check with PPE manufacturer. Replace immediately if signs of degradation are observed.
Other	Wear closed work clothing.
Respiratory Protection	In the case of insufficient ventilation or severe dusts Cartridge: e.g., EN143 Type P-S (check with PPE manufacturer)
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Hygiene measures General industrial hygiene practice

8.2.3 Environmental exposure controls

No special environmental precautions required

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 information on basic physical and chemical properties

Appearance Odour	Small granules None	COLOUR ODOUR THRESHOLD ppm	Black or brown Not Available
pH Value Melting Point/freezing pt initial Boiling Point/Range Flashpoint °C Evaporation rate	Not available 85-110 °C Not applicable Not applicable Not applicable	RELATIVE DENSITY SOLUBILITY IN COLD WATER PARTITION COEFFICIENT (n-octanol/water) AUTO IGNITION TEMPERATURE	1.3-1.7 g/ml Insoluble Not available Not available
FLAMMABILITY (SOLID/GAS) UPPER EXPLOSIVE LIMIT LOWER EXPLOSIVE LIMIT VAPOUR PRESSURE VAPOUR DENSITY (AIR=1)	Not applicable 0.07 g/lt 0.02 g/lt Not applicable Not applicable	DECOMPOSITION TEMPERATURE °C VISCOSITY mPa.s @ 25°C EXPLOSIVE PROPERTIES OXIDIZING PROPERTIES	Not available Not applicable Not available Not oxidising

9.2 Other information

SECTION 10: STABILITY AND REACTIVITY

10.1 10.2 10.3	Reactivity Chemical Stability Possibility of Hazardous reactions	Stable under normal conditions. Risk of dust explosion. Stable under recommended storage and handling conditions. No dangerous reaction known under conditions of normal use
10.4 10.5	Conditions to Avoid Incompatible materials	No decomposition if stored and applied as directed. Acids, strong oxidising agents
10.6	Hazardous Decomposition Products	No hazardous decomposition products if stored and handled as prescribed/ indicated. Fire creates oxides of carbon and nitrogen, formaldehyde.

SECTION 11: TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects of the mixtureAcute toxicityNo hazard expected

LD 50 ORAL TOXICITY RATS LD50 DERMAL TOXICITY RATS LC 50 INHL TOXICITY IN RATS LD 50 ORAL TOXICITY RATS LD50 DERMAL TOXICITY RABBITS LC 50 INHL TOXICITY IN RATS	>5000	mg/kg ml/kg mg/kg mg/kg mg/kg mg/kg
Skin corrosion/ irritation Serious eye damage/ irritat Respiratory or skin sensitis Germ cell mutagenicity Carcinogenicity		Not classified Mechanical irritation Not classified Not classified Not classified

Reproductive toxicity STOT SE (SINGLE exposure) STOT RE (REPEATED exposure) Aspiration hazard

Not classified Not classified Not classified Not classified

11.2 Other information

Skin sensitisation might occur in people with hypersensitive skin.

SECTION 12: ECOLOGICAL INFORMATION

12.1 Toxicity

LL50 Fish	(96 hr)	Not available	mg/l	Brachydanio rerio
EC 50 Invertebrates	(48 hr)		mg/l	Daphnia magna
EL 50 Algae	(72hr)		mg/l	Selenastrum capricornutum
LL 50 Fish	(96 hr)		mg/l	Lepomis macrochirus
EC 50 Invertebrates	(48 hr)		mg/l	Daphnia magna
EL 50 Algae	(72hr)		mg/l	Selenastrum capricornutum

Microorganisms/ effect upon activated EC50 Bacteria (3.0 hr)		l sludge mg/l Activated sludge, domestic	
12.2	Persistence and degradability	Organic components are biodegradable.	
12.3	Bioaccumulative potential	Not available	
12.4	Mobility in soil	Sinks in water. Insoluble in cold water hence mobility is restricted	
12.5	Results of PBT and vPvB assessment	PBT: This mixture contains no substances considered as PBT	
12.6	Other adverse effects	vPvB: This mixture contains no substances considered as vPvB	

The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations. Do not release untreated into natural waters. This product has not been tested. The statement has been derived from products of a similar structure and composition.

SECTION 13: DISPOSAL CONSIDERATION

13.1 Waste treatment methods

The preparation must be disposed of by special means. Dispose by incineration or landfill via a licensed waste disposal contractor in accordance with local and national regulations.

Contaminated packaging should be emptied as far as possible, they can then be recycled after being thoroughly cleaned by a licensed contractor. Labels must not be removed from containers until they have been cleaned. Packaging materials that are not contaminated should be treated as household waste or as recycling material.

13.2 Additional information

The UK Environmental Protection (Duty of Care) regulations (EP) and amendments should be noted (United Kingdom) Dispose of contents/ container according to the end user disposal procedure.

SECTION 14: TRANSPORT INFORMATION

14.1	UN number ADR RID IMDG IATA ADN	NOT CLASSIFIED
14.2	Proper shipping name ADR RID IMDG IATA ADN	NOT CLASSIFIED
14.3	Transport Hazard Class ADR RID IMDG IATA ADN	NOT CLASSIFIED
14.4	Packing Group ADR RID IMDG IATA ADN	NOT CLASSIFIED
14.5	Environmental hazards ADR RID IMDG IATA ADN	NOT CLASSIFIED
14.6	Special Precautions for use	r

Not classified as dangerous in the meaning of transport regulations

14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code Not applicable

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the mixture

EU Legislation

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793193 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments. Employment restrictions: Observe employment restrictions for young people, for child bearing mothers/ nursing and for women of child-bearing age.

15.2 Chemical Safety Assessment

Exposure scenarios are not required for this mixture because it is not classified as dangerous according to Directive 67/548/EEC and assessed to be not PBT/vPvB. No risk management measures as defined by REACH have been identified.

SECTION 16: OTHER INFORMATION *

* SECTIONS REVISED Removal of section 2.1	4 2	Supersedes date	28/09/2017
Legend PBT vPvB	Persistent, Bioaccumula Very Persistent and very		
Data sources	Supplier information		

Other hazard and risk phrases listed in this MSDS

Training advice

General industrial hygiene practice. Manual handling

Further information

This information relates only to the specific material designated and is to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness and without acceptance of liability for loss or damage attributable to reliance thereon as conditions of use lie outside our control. Users should always carry tests to establish the suitability of any products for their intended applications. No statements shall be incorporated in any contract unless expressively agreed in writing or construed as recommending the use of any product in conflict of any patent. All goods are supplied subject to Glassbond Ltd's General Conditions of Sale.