

Safety Data Sheet according to regulation (EC) N°1907/2006, 1272/2008(CLP) & 453/2010  
Date Revised : 17/07/2023 Revision : 6  
Product : **GLASSBOND K18/M**

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**SECTION 1: IDENTIFICATION OF THE SUBSTANCE/ MIXTURE AND OF THE COMPANY/UNDERTAKING****1.1 Product Identifier**

Product name : **GLASSBOND K18/M**  
REACH notes : Mixture- Substances contained in this product that are not classified as hazardous have been/will be registered for REACH at the appropriate time.

**1.2 Relevant identified uses of the mixture and uses advised against.**

Identified use : Lamp capping adhesive  
Uses advised against : No other uses

**1.3 Details of the supplier of the safety data sheet**

Company identification Glassbond (NW) Ltd  
West Side Industrial Estate  
Jackson Street  
St. Helens  
Merseyside WA9 3AT  
United Kingdom

Telephone +44(0)1744 730334  
Fax +44(0)1744 451661  
Email technical@glassbond.co.uk

**1.4 Emergency telephone number** +44(0)1744 730334  
(GMT, English spoken, Mon-Friday; 08.30-16.30)

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**SECTION 2: HAZARDS IDENTIFICATION\*****2.1 Classification of the mixture: calculation method**

**2.1.1** Regulation (EC) No. 1272/2008(CLP)  
Physical/Chemical NOT CLASSIFIED  
Human health NOT CLASSIFIED  
Environmental NOT CLASSIFIED

**2.2 Label elements According to Regulation (EC) No. 1272/2008(CLP)**

Hazard pictogram(s)  
GHS NO PICTOGRAM  
REQUIRED

SIGNAL WORD(S) NOT CLASSIFIED

HAZARD  
STATEMENT(S)

PRECAUTIONARY  
STATEMENT(S)

### 2.3 Other Hazards

PBT: This mixture contains no substances considered as PBT  
vPvB: This mixture contains no substances considered as vPvB

### 2.4 Additional information

For full text of H/P phrases see section 16 if not written out in full above.

## SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS\*

3.1 Substances (This product is a mixture according to EU legislation)

3.2 Mixture of organic resins and inorganic powders

Hazardous ingredient	% w/w	CAS N°	EC N°	REACH N°	CPL EC 1272/2008
Hexamine	<1	100-97-0	202-905-8	Not available	H228: Flammable solid. H317: May cause an allergic skin reaction.

### 3.3 Additional information

For full text of H/P phrases see section 16 if not written out in full above.

## **SECTION 4: FIRST AID MEASURES**

### **4.1 Description of first aid measures**

General advice	Immediately remove contaminated clothing, take care not to contaminate unaffected areas.
Inhalation	Contains component irritating by inhalation. Move the exposed person to fresh air. Seek medical attention.
Eyes	Rinse immediately with running water for at least 15 minutes holding the eyelid open; consult an eye specialist.
Skin	Wash thoroughly with water and soap If skin irritation or rash occurs get medical attention (P333+P313)
Ingestion	Immediately rinse the mouth with water and drink plenty of water. Obtain medical attention immediately, show this safety data sheet.

### **4.2 Most important symptoms and effects, both acute and delayed**

Symptoms	Eye contact- May cause temporary eye irritation.
Risks	No information available

### **4.3 Indication of any immediate medical attention and special treatment needed**

Treatment	Treat according to symptoms (decontamination, vital functions), no known specific antidote.
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## **SECTION 5: FIRE FIGHTING MEASURES**

### **5.1 Extinguishing media:**

Suitable: CO2 or dry chemical spray, water spray may help to reduce the temperature and extinguish flames.

Unsuitable: High pressure water jet

### **5.2 Special hazards arising from the mixture**

Harmful vapours. Thermal decomposition or burning may release toxic oxides of nitrogen and other toxic gases.

### **5.3 Advice for fire fighters**

Use full protective clothing and self-contained breathing apparatus.

**Further information:** The degree of risk is governed by the burning substance and the fire conditions. Contaminated extinguishing media must be disposed of in accordance with official regulation.

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## **SECTION 6: ACCIDENTAL RELEASE MEASURES**

### **6.1 Personal Precautions, protective equipment and emergency procedures**

Use personal protective clothing.

### **6.2 Environmental Precautions**

Prevent contamination of soil, drains and surface waters. Do not discharge contaminated water/ fire-fighting water into drains/ surface water/ groundwater.

### **6.3 Methods and material for containment and cleaning up**

Collect spillage by sweeping or industrial vacuum cleaner. keep in suitable closed container for disposal

### **6.4 Reference to other sections**

For personal protection see section 8 and disposal section 13

## SECTION 7: HANDLING AND STORAGE

### 7.1 Precautions for safe handling

Advice on safe handling Avoid the formation and deposition of dust. Ensure thorough ventilation of stores and work areas. For PPE see section 8. Contaminated clothing should not be allowed out of the workplace (P272). Wash contaminated clothing before reuse (P363)

Advice on protection Normal measures for preventive fire protection against fire and explosion Take precautionary measures against static discharge

### 7.2 Conditions for safe storage, including any incompatibilities

Keep containers tightly closed. The powder should be stored under cover, in a well-ventilated, cool, dry place and away from direct sunlight or heat.  
Protect from temperatures below: Not applicable  
Protect from temperatures above: 35 °C  
Suitable storage materials: Original containers.  
Higher temperatures and humidity will reduce the shelf life of the product and may cause the powder to form lumps. The powder will also be difficult to mix into a paste. Under normal conditions (21°C) a shelf life of 12 months or more is possible.

### 7.3 Specific end use(s) As per section 1.2

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 Control parameters

#### 8.1.1 Occupational Exposure Limits: OEL (Occupational Exposure Standard OES)

		mg/m <sup>3</sup>	ppm	Note
Dust	TWA	10	inhalable	(EH40 UK) OES 8 hr
	STEL	4	respirable	(EH40 UK)
	TWA			(EH40 UK)
	STEL			(EH40 UK)
	TWA			(EH40 UK)
	STEL			(EH40 UK)

8.1.2 Biological limit value Not available

8.1.3 PNECs and DNELs Not available

### 8.2 Exposure Controls

8.2.1 Appropriate engineering controls: Effective exhaust ventilation system

#### 8.2.2 Personal Protective Equipment:

Eye/face Protection Tightly fitting safety goggles (e.g., EN166)

Skin Protection/ Hand Gloves: Chemical resistant gloves (e.g., EN374) Butyl rubber: 0.7 mm coating thickness. Nitrile rubber: 0.4 mm coating thickness. Check with PPE manufacturer. Replace immediately if signs of degradation are observed.

Other Wear closed work clothing.

Respiratory Protection In the case of insufficient ventilation or severe dusts  
Cartridge: e.g., EN143 Type P-S (check with PPE manufacturer)

Hygiene measures General industrial hygiene practice

#### 8.2.3 Environmental exposure controls

No special environmental precautions required

## SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

APPEARANCE	Fine powder	COLOUR	Cream
ODOUR	None	ODOUR THRESHOLD ppm	Not Available
pH VALUE	Not available	RELATIVE DENSITY	1.5 g/ml
MELTING POINT/FREEZING PT	Not applicable	SOLUBILITY IN WATER	<1% soluble
INITIAL BOILING POINT/RANGE	Not applicable	PARTITION COEFFICIENT	Not available
FLASHPOINT °C	Not applicable	(n-octanol/water)	
EVAPORATION RATE	Not applicable	AUTO IGNITION TEMPERATURE	Not available
FLAMMABILITY (SOLID/GAS)	Not applicable	DECOMPOSITION TEMPERATURE °C	Not available
UPPER EXPLOSIVE LIMIT	Not Available	VISCOSITY mPa.s @ 25°C	Not applicable
LOWER EXPLOSIVE LIMIT	Not Available	EXPLOSIVE PROPERTIES	Not available
VAPOUR PRESSURE	Not applicable	OXIDIZING PROPERTIES	Not oxidising
VAPOUR DENSITY (AIR=1)	Not applicable		

### 9.2 Other information

Partially soluble in alcohols

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## SECTION 10: STABILITY AND REACTIVITY

<b>10.1 Reactivity</b>	Stable under normal conditions. Risk of dust explosion.
<b>10.2 Chemical Stability</b>	Stable under recommended storage and handling conditions.
<b>10.3 Possibility of Hazardous reactions</b>	No dangerous reaction known under conditions of normal use
<b>10.4 Conditions to Avoid</b>	No decomposition if stored and applied as directed.
<b>10.5 Incompatible materials</b>	Acids, strong oxidising agents
<b>10.6 Hazardous Decomposition Products</b>	No hazardous decomposition products if stored and handled as prescribed/ indicated. Fire creates oxides of carbon and nitrogen, formaldehyde.

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## SECTION 11: TOXICOLOGICAL INFORMATION

### 11.1 Information on toxicological effects of the mixture

<b>Acute toxicity</b>	Contains components that are hazardous by the following routes: skin, eye, inhalation and ingestion.
LD <sub>50</sub> ORAL TOXICITY RATS	9200 mg/kg Hexamine
LD <sub>50</sub> DERMAL TOXICITY RATS	2000 ml/kg Hexamine
LC <sub>50</sub> INHL TOXICITY IN RATS	mg/kg
LD <sub>50</sub> ORAL TOXICITY RATS	mg/kg
LD <sub>50</sub> DERMAL TOXICITY RABBITS	mg/kg
LC <sub>50</sub> INHL TOXICITY IN RATS	mg/kg
<b>Skin corrosion/ irritation</b>	Irritating
<b>Serious eye damage/ irritation</b>	Irritating
<b>Respiratory or skin sensitisation</b>	The product contains Hexamine which are skin sensitising. Materials of this type are known to cause respiratory allergy in people.
<b>Germ cell mutagenicity</b>	Not classified
<b>Carcinogenicity</b>	Not classified

<b>Reproductive toxicity</b>	Not classified
<b>STOT SE (SINGLE exposure)</b>	Not classified
<b>STOT RE (REPEATED exposure)</b>	Not classified
<b>Aspiration hazard</b>	Not classified

### 11.2 Other information

Skin sensitisation might occur in people with hypersensitive skin.

## SECTION 12: ECOLOGICAL INFORMATION

### 12.1 Toxicity

LL <sub>50</sub> Fish	(96 hr)	41000 (hexamine)	mg/l	<i>Lepomis macrochirus</i>
EC <sub>50</sub> Invertebrates	(48 hr)	36000 (hexamine)	mg/l	<i>Daphnia magna</i>
EL <sub>50</sub> Algae	(72hr)		mg/l	<i>Selenastrum capricornutum</i>
LL <sub>50</sub> Fish	(96 hr)		mg/l	<i>Lepomis macrochirus</i>
EC <sub>50</sub> Invertebrates	(48 hr)		mg/l	<i>Daphnia magna</i>
EL <sub>50</sub> Algae	(72hr)		mg/l	<i>Selenastrum capricornutum</i>

Microorganisms/ effect upon activated sludge

EC<sub>50</sub> Bacteria (3.0 hr) mg/l Activated sludge, domestic

### 12.2 Persistence and degradability

Organic components are not readily biodegradable.

### 12.3 Bioaccumulative potential

Not available

### 12.4 Mobility in soil

Sinks in water. A small percentage (<1%) is water soluble. If the product enters soil, it will be mobile and may contaminate groundwater.

### 12.5 Results of PBT and vPvB assessment

PBT: This mixture contains no substances considered as PBT

vPvB: This mixture contains no substances considered as vPvB

### 12.6 Other adverse effects

The inhibition of the degradation activity of activated sludge is not anticipated when introduced to biological treatment plants in appropriate low concentrations. Do not release untreated into natural waters. This product has not been tested. The statement has been derived from products of a similar structure and composition.

### **SECTION 13: DISPOSAL CONSIDERATION**

#### **13.1 Waste treatment methods**

The preparation must be disposed of by special means. Dispose by incineration or landfill via a licensed waste disposal contractor in accordance with local and national regulations.

Contaminated packaging should be emptied as far as possible, they can then be recycled after being thoroughly cleaned by a licensed contractor. Labels must not be removed from containers until they have been cleaned. Packaging materials that are not contaminated should be treated as household waste or as recycling material.

#### **13.2 Additional information**

The UK Environmental Protection (Duty of Care) regulations (EP) and amendments should be noted (United Kingdom)  
Dispose of contents/ container according to the end user disposal procedure (P501)

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### **SECTION 14: TRANSPORT INFORMATION**

**14.1 UN number** NOT CLASSIFIED  
ADR  
RID  
IMDG  
IATA  
ADN

**14.2 Proper shipping name** NOT CLASSIFIED  
ADR  
RID  
IMDG  
IATA  
ADN

**14.3 Transport Hazard Class** NOT CLASSIFIED  
ADR  
RID  
IMDG  
IATA  
ADN

**14.4 Packing Group** NOT CLASSIFIED  
ADR  
RID  
IMDG  
IATA  
ADN

**14.5 Environmental hazards** NOT CLASSIFIED  
ADR  
RID  
IMDG  
IATA  
ADN

**14.6 Special Precautions for user**  
Not classified as dangerous in the meaning of transport regulations

**14.7 Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code**  
Not applicable

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**SECTION 15: REGULATORY INFORMATION**

**15.1 Safety, health and environmental regulations/legislation specific for the mixture**

EU Legislation

Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/1983 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC, including amendments. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments. Employment restrictions: Observe employment restrictions for young people, for child bearing mothers/ nursing and for women of child-bearing age.

**15.2 Chemical Safety Assessment**

Exposure scenarios are not required for this mixture because it is not classified as dangerous according to Directive 67/548/EEC and assessed to be not PBT/vPvB. No risk management measures as defined by REACH have been identified.

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**SECTION 16: OTHER INFORMATION \***

\* SECTIONS REVISED 2 Supersedes date 07/09/2017  
Removal of section 2.1.2

Legend

PBT Persistent, Bioaccumulative and Toxic  
vPvB Very Persistent and very Bioaccumulative

Data sources Supplier information

Other hazard and risk phrases listed in this MSDS

H228 Flammable solid.  
H317 May cause an allergic skin reaction.

Training advice General industrial hygiene practice.

Further information

This information relates only to the specific material designated and is to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness and without acceptance of liability for loss or damage attributable to reliance thereon as conditions of use lie outside our control. Users should always carry tests to establish the suitability of any products for their intended applications. No statements shall be incorporated in any contract unless expressively agreed in writing or construed as recommending the use of any product in conflict of any patent. All goods are supplied subject to Glassbond Ltd's General Conditions of Sale.

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